

Aluminium Welding MIG Wire (With D.N.V. Class Cert.)

Chemical Composition

%	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Be	Al
Min.				0.05	4.5	0.05		0.06		
Max.	0.25	0.40	0.10	0.20	5.5	0.20	0.10	0.20	0.0008	Remainder

1) Aluminium Welding MIG Wire (ER 5356)

Outer Dia. (OD)	1 Spool
0.8 mm	1 Lbs/14 Lbs
0.9 mm	1 Lbs/16 Lbs
1.0 mm	1 Lbs/16 Lbs
1.2 mm	1 Lbs/16 Lbs
1.6 mm	1 Lbs/16 Lbs

Chemical Composition

%	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Be	Al
Min.				0.50	4.3	0.05				
Max.	0.40	0.40	0.10	1.00	5.2	0.25	0.25	0.15	0.0008	Remainder

2) Aluminium Welding MIG Wire (ER 5183)

Outer Dia. (OD)	1 Spool
0.8 mm	1 Lbs/14 Lbs
0.9 mm	1 Lbs/16 Lbs
1.0 mm	1 Lbs/16 Lbs
1.2 mm	1 Lbs/16 Lbs
1.6 mm	1 Lbs/16 Lbs